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 CERTIFICATE ◆ CERTIFICADO ◆ CERTIFIKAT ◆ 認證證書 ◆ CERTIFICATE ◆ CERTIFIKAT ◆ CERTIFICADO ◆ CERTIFICATE



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Infraserv GmbH & Co. Höchst KG**
Nutzfahrzeugzentrum
Industriepark Höchst
65926 Frankfurt am Main
GERMANY

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • Classification level CL 1 according to DIN 27201-6 for repairing
 - conversion and repair of freight wagons, solebars, cross bearers, bogies
 - without design, purchase, assembly and resale

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	1.2, 8	t = 3 - 24 mm	-
131	23	t = 1.5 - 6 mm	FW
135	1.2	t = 4 - 16 mm	-
141/111	1.2	t = 3 - 20 mm	BW
	8	D >= 84 mm t = 3 - 22 mm D >= 84 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Dipl.-Ing. Thomas Tadday (welding engineer)
 born: 15.03.1966

Deputy with equal rights: -

Deputy: Rudolf Müller (EWS) born: 30.03.1964

Certificate no.: TÜV SÜD/15085/CL1/336/4/11

Valid: from 22.10.2020 to 21.10.2021

Issued on: 17.11.2020

Auditor: BIERDÜMPFL
 General regulations (see reverse)

Certification Body
 Material and Welding Technology

T. Sack

 Sack
 Deputy head of certification body



EQ3072764

Certificate no.: TÜV SÜD/15085/CL1/336/4/11

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	1.2	t = 1.8 - 10 mm D >= 10 mm	BW
	8/1.2	t = 3 - 6 mm	FW; Hartmanganstahl; t2 = 3 - 20 mm
	8	t = 3 - 6.4 mm	BW
	22	t = 3 - 16 mm D >= 500 mm	BW

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files